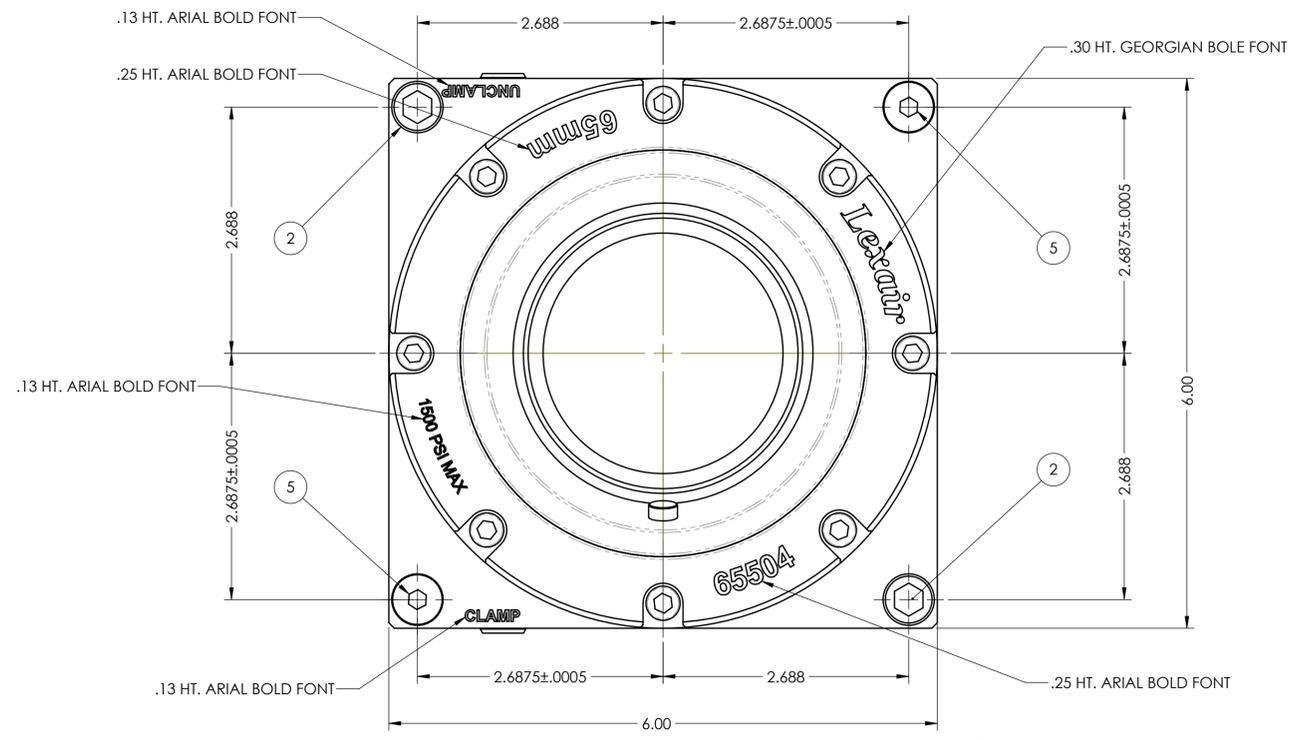
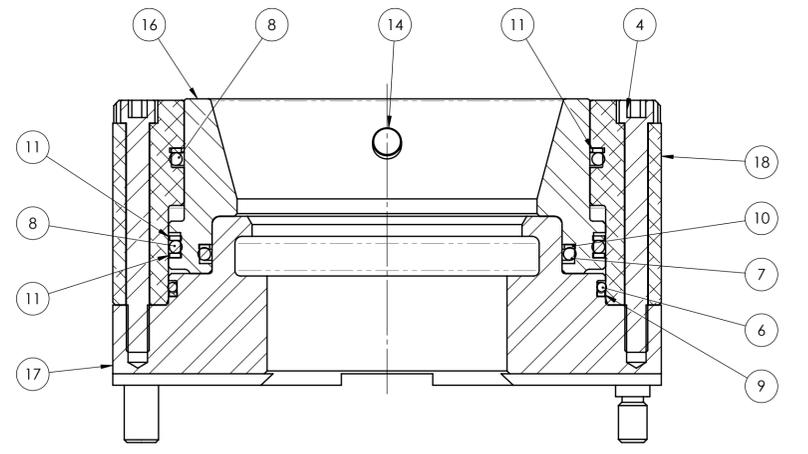
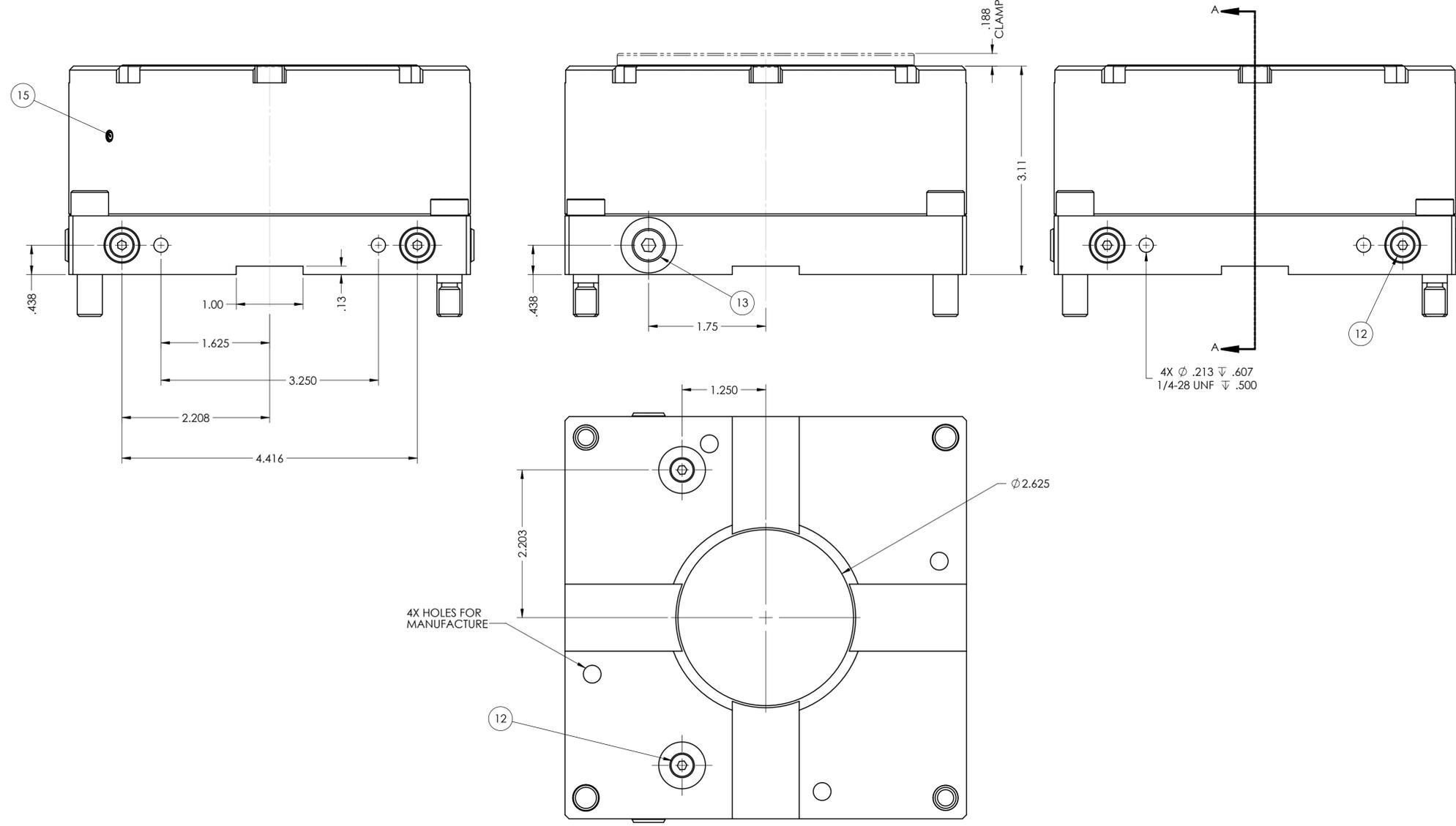


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D 65504



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	01-0511	PIN ROLL Ø.187 X .500 LG SST	1
2	01-2035-8	SCREW, SHC, 3/8-24 X 1.5, BLOX	2
3	01-2302	PIN DOWEL Ø.125 X.50 HARD STL	1
4	01-2391	SCREW, SHC, 1/4-28 X 2.50	8
5	01-2392	SCR. HEX SOC HD SHOULDER 3/8 X 1.00	2
6	04-01-157	O-RING BUNA-N 70 SHORE A #157	1
7	04-01-241	O-RING BUNA-N 70 SHORE A #241	1
8	04-01-246	O-RING, BUNA 70, -246	2
9	04-31-157	BACKUP RING, PARBAK, 8 157	1
10	04-31-241	BACKUP RING, PARBAK, 8 241	1
11	04-31-246	BACKUP RING, PARBAK, 8 246	3
12	65-0095	PLUG, SAE -2	6
13	65-0095-1	PLUG, SAE -4	2
14	65-0304	PIN ANTI-ROT. 65MM FLX.X CLT CLOSER	1
15	65-0390	PLUG, Ø.156, LEE CO #PLGA1560010A	1
16	65-0417	PISTON 65MM FLEX-GRIP COLLET CLOSER	1
17	65-0418	BASE 65MM FLEX-GRIP COLLET CLOSER	1
18	65-0419L	BODY 65MM FLEX-GRIP COLLET CLOSER LEXAIR	1



NOTES:
 1) LASER MARK THE BODY AS INDICATED IN THE TOP VIEW.
 2) APPLY RED LOC-TITE TO THE COLLET ANTI-ROTATION PIN, WHICH IS ITEM 14.

Tolerances Unless Otherwise Specified

TYPE	FINISHED	AS CAST
DECIMAL .00	± .015	± .030
DECIMAL .000	± .005	± .010
FRACTIONAL	± 1/64	± 1/32
ANGLES	± 1/2°	± 1°
SURFACE FINISH (u in)	100-175	200-500

DIMENSIONS ARE IN INCHES

Lexair, Inc.
 2025 MERCER ROAD, LEXINGTON, KY 40511
 (859) 255-9001, www.lexairinc.com

ZONE	REV.	DESCRIPTION	DATE	APPROVED
REVISIONS				
1				

DATE	DATE	DATE
1-13-22	1-24-22	1-24-22

65 MM FLEX-GRIP COLLET CLOSER
 D 65504
 SCALE: 1:1
 SHEET: 1 OF 1
 APPROX. WEIGHT: 14.4 LBS